

INSTALLING ULTRA KIT ON GALIL RIFLE

P/N: 08.291.06.01.00

Before you start:

Move fire selector to S (Safe), remove magazine, and perform safety check.

Required tools and aids:



1. GALIL Rifle



2. ULTRA Kit

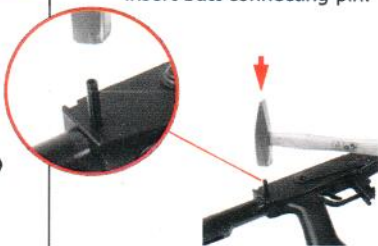
3. Epoxy glue
4. Punch 4.00 mm
5. Flat screwdriver
6. Allen wrench 3.00 mm
7. Plastic hammer
8. Metal hammer

B. Install ULTRA butt.

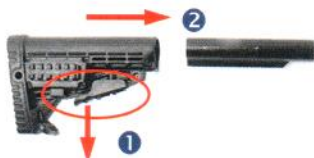
1. Apply glue to adjacent surfaces on ULTRA butt body and receiver bore (1).
2. With a plastic hammer, push ULTRA butt body into receiver until it stops (2); wipe off extra glue.



3. With a metal hammer, insert butt connecting pin.



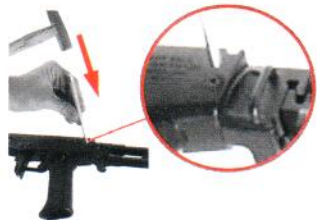
4. Pull down butt catch lever (1) and install ULTRA butt on butt body (2).



✓ *Replace butt:*

A. Remove GALIL butt.

1. With a 4 mm punch and a hammer, push out butt connecting pin.



2. Remove GALIL butt.

